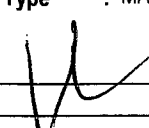
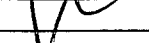


Date: Tuesday, 26/06/2007 8:39:56 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOOR WINDOW
Job Number : 33123	
Estimate-Number : 10848	
P.O. Number : N/A	Part Number : D3295041
This Issue : 26/06/2007 S.O. No. : N/A	Drawing Number : D3295 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : C
Previous Run : 33123	Material : N/A
Written By : 	Due Date : 12/07/2007 Qty: 20 Um: Each
Checked & Approved By : 	
Comment : Est. C 05.06.20 D3295-1 no longer made in-house KJ/JLM Est Rev:D Added DT8822 07-03-20 JLM Est Rev:E Returned Manufacturing In House 07-06-26 JLM	

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 MACRLICS125

1/8" Polycast II Sheet


 M103735 X12  
 M17676 X2


(18)

 Comment: Qty.: 1.3020 sf(s)/Unit Total: 26.0400 sf(s)  
 1/8" Polycast-II Sheet

IB 07-10-17

2.0 SHEAR

SHEAR



IB 07-10-17



Comment: SHEAR

Cut Blanks 17.250" X 10.500"

3.0 HAAS1

HAAS CNC VERTICAL MACHINING #1



Jul 07-10-18



(18)

Comment: HAAS CNC VERTICAL MACHINING #1

4.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



IB 07-10-17 / Jul



(18)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0 QC8

SECOND CHECK



In 07-10-18 X18 Counters



Comment: SECOND CHECK

6.0 SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1


 Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Deburr if necessary

MF 07-10-18

(18)

Date: Tuesday, 26/06/2007 8:39:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW

Job Number: 33123

Part Number: D3295041

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

D27281

Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Dart Logo label small

Assemble as per Dwg D3295.

Put window in plastic wrap.

Pick:

Qty	Part Number	Description	Batch
1	D2728-1	Decal	024215

mf 07-10-18

(P12) →

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

counter  
07/10/19 (16)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/10/19 (16)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/10/19

Job Completion



07-10-19

Date: Monday, 6/25/2007 9:10:43 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOOR WINDOW  
 Job Number : 33123  
 Estimate Number : 10848  
 P.O. Number :  
 This Issue : 6/25/2007 S.O. No. :  
 Prsht Rev. : NC Part Number : D3295041  
 First Issue : 1 / 1 Type : PURCHASED PARTS Drawing Number : D3295 REV C  
 Previous Run : 32689 Drawing Revision : C  
 Material :  
 Due Date : 7/12/2007 Qty: 20 Um: Each  
 Written By :  
 Checked & Approved By : 07.06.25  
 Comment : Est. C 05.06.20 D3295-1 no longer made in-house KJ/JL  
 M  
 Est Rev:D Added DT8822 07-03-20 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: \_\_\_\_\_

Fabricate D3295-1 as per Dwg D3295

Possible Supplier: Canus

Material release note is required

*Mr. Noyle*  
*1.245F*

2.0

D32951

Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Window

Pick:

Qty	Part Number	Description	Batch
1	D3295-1	Window	

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK AS PER DT8822 TEMPLATE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/19	#20	one window screen small cut out from wake jet.	asim	Scrap and Destroy.  Fix Program	07-10 07/10/19	07/10/19	asim	07/10/19
07/10/19	#1	Two small holes in facing, (polish out)	asim	Polish out  one could not be removed scrap	Ph. 07/10/19	07/10/19	asim	07/10/19

NOTE: Date & initial all entries

Date: Monday, 6/25/2007 9:10:43 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW

Job Number: 33123

Part Number: D3295041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr if necessary

6.0

D27281

Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Dart Logo label small

Assemble as per Dwg D3295.

Put window in plastic wrap.

Pick:

Qty	Part Number	Description	Batch
1	D2728-1	Decal	

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector



Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

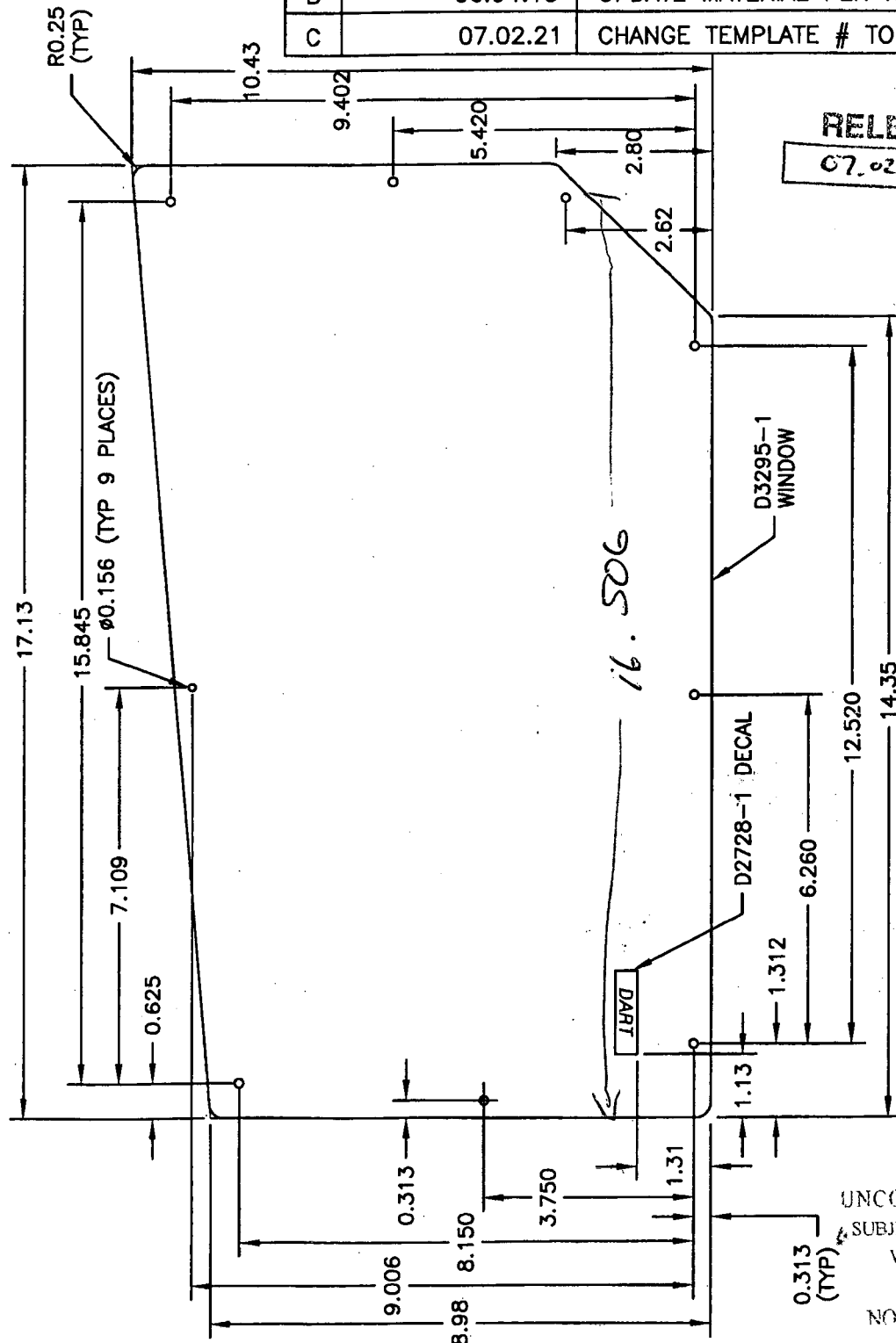
DESIGN		DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CP		SSH			
CHECKED		APPROVED		DRAWING NO.	REV. C
				D3295	SHEET 1 OF 1
DATE				TITLE	SCALE
07.02.21				FLOOR WINDOW	1:3
A	04.06.28			NEW ISSUE	
B	06.04.13			UPDATE MATERIAL PER NCR 029	
C	07.02.21			CHANGE TEMPLATE # TO DT8822	

**RELEASED**

07.02.26

**D3295-041 FLOOR WINDOW**

- 1) CHECK DIMENSION WITH TEMPLATE DT8822
- 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
- 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERINGUNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 33123

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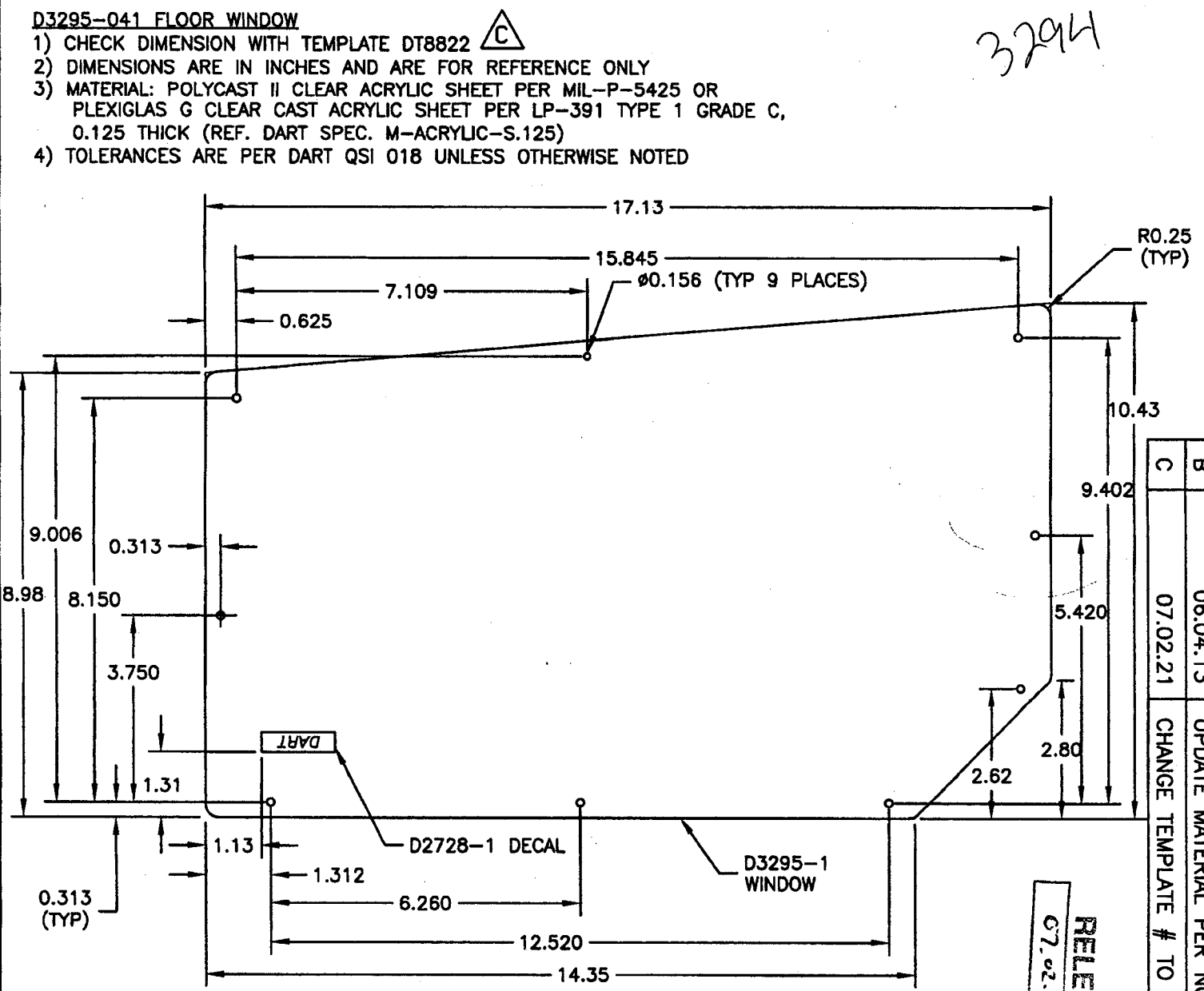
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CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	D3295
DATE	07.02.21	TITLE	FLOOR WINDOW	REV. C	SHEET 1 OF 1
A	04.06.28	NEW ISSUE		SCALE	1:3
B	06.04.13	UPDATE MATERIAL PER NCR 029			
C	07.02.21	CHANGE TEMPLATE # TO DT8822			



- D3295-041 FLOOR WINDOW
- 1) CHECK DIMENSION WITH TEMPLATE DT8822
  - 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
  - 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
  - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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